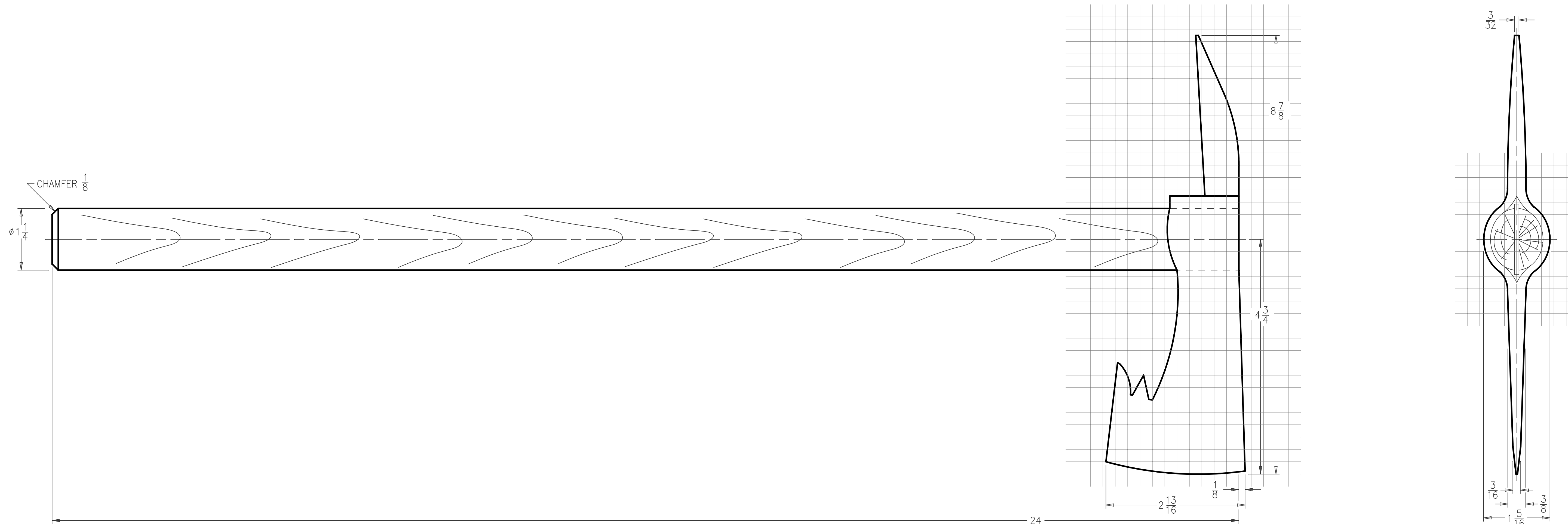




LIST OF MATERIAL									
ITEM NO.	QTY	DESCRIPTION	MTL SPEC	MTL REQ	NSN OR MFGR PT NO.	SCE	APL NO.	UNIT WT	REMARKS
1	1	HEAD		STEEL					1020 LOW CARBON STEEL, EDGE HARDENED
2	1	HANDLE		WOOD					ASH
3	1	WEDGE		WOOD					

REVISIONS					
REV	ZONE	DESCRIPTION	BY	DATE	APPROVED



BOARDING AX — ASSEMBLY
1/4" GRID — FULL SIZE



ASSEMBLED WEIGHT = 1.6 POUNDS
ALL DIMENSIONS ARE IN INCHES.

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED MACHINED GEOMETRIC (WHERE IND) <table border="1"> <thead> <tr> <th>DIM</th> <th>DEC</th> <th>FRAC</th> <th>SYM</th> <th>GEOMETRY</th> <th>TOL</th> </tr> </thead> <tbody> <tr> <td>UNDER 6</td> <td></td> <td>±</td> <td>—</td> <td>PLAT & STR</td> <td>"/IN</td> </tr> <tr> <td>6 TO 24</td> <td></td> <td>±</td> <td>—</td> <td>PERPENDICULAR</td> <td>"/IN</td> </tr> <tr> <td>OVER 24</td> <td></td> <td>±</td> <td>—</td> <td>PARALLELISM</td> <td>"/IN</td> </tr> <tr> <td colspan="4">DIM ARE IN INCHES</td> <td>◎</td> <td>CONCENTRICITY</td> <td>"/IN</td> </tr> <tr> <td colspan="4">FILLETS & RADII TO BE</td> <td>—</td> <td>SYM IN ACCORDANCE WITH</td> <td></td> </tr> <tr> <td colspan="4">TOL ON ANGLES ± 1°</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>				DIM	DEC	FRAC	SYM	GEOMETRY	TOL	UNDER 6		±	—	PLAT & STR	"/IN	6 TO 24		±	—	PERPENDICULAR	"/IN	OVER 24		±	—	PARALLELISM	"/IN	DIM ARE IN INCHES				◎	CONCENTRICITY	"/IN	FILLETS & RADII TO BE				—	SYM IN ACCORDANCE WITH		TOL ON ANGLES ± 1°							CONTRACT NO. FSNW NO. PREPARED DATE CHECKED DATE ENGINEER DATE APPROVED DATE AUTHORITY:		PUGET SOUND NAVAL SHIPYARD, USN DETACHMENT BOSTON MA 495 SUMMER STREET, BOSTON, MA 02210-2144 PREPARED D.WHITMAN DATE 9/22/00 CHECKED D.ALBERTI DATE 9/25/00 ENGINEER D.WHITMAN DATE 9/25/00 APPROVED R.BARROS DATE 9/25/00 ACCEPTED FOR NAVSEA		DEPARTMENT OF THE NAVY NAVAL SEA SYSTEMS COMMAND WASHINGTON, D.C. 20362-5101 USS CONSTITUTION — IX 21 1797 REPLICA BOARDING AX	
DIM	DEC	FRAC	SYM	GEOMETRY	TOL																																																	
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REVISION STATUS OF SHEETS SHIP APPLICABILITY				IX21 — PSNS DET BOSTON NONE SHIP REV SHIPCHK BY DT NHC DET		APPROVED BY NAVSEA NOT REQUIRED		117917 REPLICA BOARDING AX SIZE FSCM NO. WT GP NAVSEA DRAWING NO. REV F 53711 711 7444981 — SCALE: NONE SHEET 1 OF 1																																														