

GENERAL NOTES

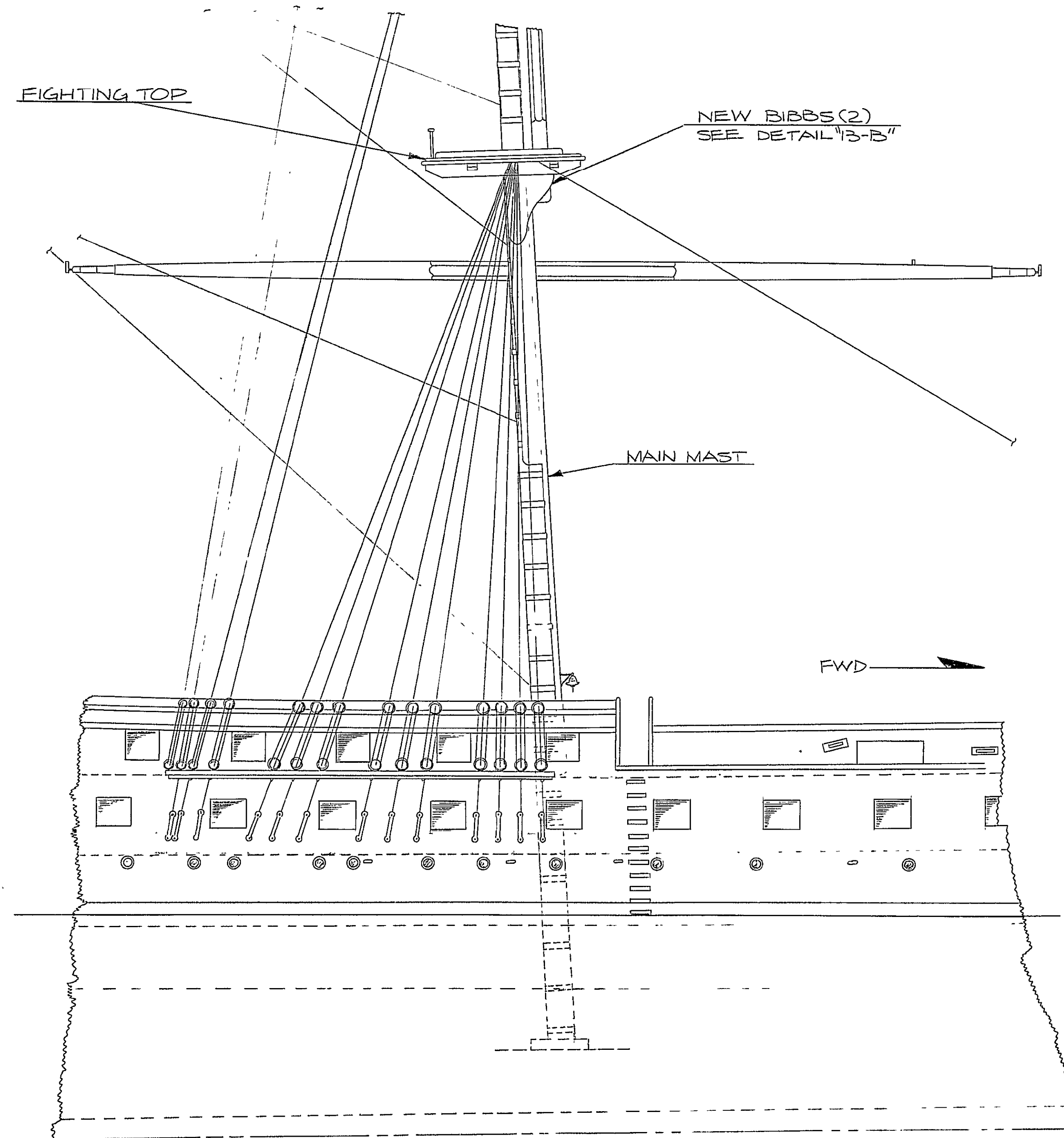
1. THIS DRAWING WAS DEVELOPED FOR ACCOMPLISHMENT OF ESR IX 21-87-003 REV(-) BASED ON A SHIPCHECK OF THE USS CONSTITUTION. AN APPLICABILITY SHIPCHECK IS REQUIRED PRIOR TO ITS USE ON OTHER SHIPS.
2. THIS DRAWING IS BASED UPON THE REQUIREMENTS OF NAVSEA S9AAO-AB-GOS-010 OF 16 SEPTEMBER 1983, WHOSE PROVISIONS SHALL PREVAIL IN AREAS WHERE THIS DRAWING IS SILENT.
3. EXCEPT WHERE OTHERWISE NOTED OR APPROVED BY NAVSEA, THE EFFECTIVE DATE OF FEDERAL OR MILITARY SPECIFICATIONS, PUBLICATIONS, AND STANDARD TYPE DRAWINGS AND REVISIONS AND CHANGES THERETO SHALL BE THE EFFECTIVE DATE OF NAVSEA S9AAO-AB-GOS-010. LATER SPECIFICATION REVISIONS MAY BE USED PROVIDED THAT THEY MEET THE INTENT AND INTERFACE REQUIREMENTS OF THE SPECIFICATION INVOKED FOR THE SPECIFIC AVAILABILITY.
4. BIBBS SHOULD MEET OR EXCEED MIL-W-15154 REQUIREMENTS, GRADE AA, TYPE 2 (FLAT GRAIN), CLASS 1, END ARRANGEMENT 1, SIDE COATED WHITE OAK TO BE USED.
5. NOTE FOR THE INSTALLING ACTIVITY (U.S.S. CONSTITUTION MAINTENANCE AND REPAIR FACILITY, CHARLESTOWN, MA): INSTALLING ACTIVITY TO PUT SCARF ON INBOARD SIDE OF EACH BIBB TO SUIT MAIN MAST. SEE REF #1 FOR DIMENSIONS ON SCARF. ALSO, SEE REF #1 FOR INSTALLATION OF BANDS (2 EACH BIBB), AND LOCATIONS OF COLLAR EYE BOLT & LAG SCREW.

LIST OF MATERIAL (QUANTITY FOR ONE SHIP)

ITEM NO.	QTY	DESCRIPTION	LAST NO. USED	SIZE	MIL SPEC	MTL REQ	NSN OR MFGR PT NO.	SCE	APL NO.	UNIT WT	REMARKS
1	2	BIBB	-	-	MIL-W-15154	LAMINATED OAK	-	-	-	650	SEE GENERAL NOTE #4

REVISIONS

REV	ZONE	DESCRIPTION	BY	DATE	APPROVED



KEY ELEVATION "G-A"
OUTBOARD PROFILE
SCALE: 1/8" = 1'-0"

THIS DRAWING MODIFIES
NO KNOWN DRAWING.

THIS DRAWING HAS BEEN SHIPCHECKED AGAINST THE SHIP INDICATED IN NOTE 1 AND IS VERIFIED AS BEING APPLICABLE.
PLANNING YARD DATE PLANNING YARD DATE

NO.	HULL	TITLE	IDENT
1	IX 21	FORE, MAIN, & MIZZEN LOWER MASTS	30185

REV	SHIPALT NUMBER	WT GP	WT (LBS)	I XI OR XR	VEG REF BL	LCG REF III	F OR A	TCG REF CL	P S OR O	VAL BY
-	ESR IX-21-87-003				NO CHANGE TO WT & MOMENT					

WEIGHT CONTROL DATA
LEVERS IN FEET TO THE NEAREST TENTH OF A FOOT
USE SEPARATE LINES FOR EACH WT GRP, S/A, REV, WT INSTL, WT RMV.
I = INSTALL, R = REMOVE, XI = LOAD ITEM INSTALLED, XR = LOAD ITEM REMOVED. F = FWD, A = AFT, P = PORT, S = STBD, O = C

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED					
MACHINED			GEOMETRIC (WHERE IND)		
DIM.	DEC	FRACTION	SYM	GEOMETRY	TOL
UNDER 6		± 1/16	—	FLAT & STR	/IN
6 TO 24		± 1/16	⊥	PERPENDICULAR	/IN
OVER 24		± 1/16	∥	PARALLELISM	/IN
DIM ARE IN INCHES			⊙	CONCENTRICITY	/IN
FILLETS & RADII TO BE			SYM IN ACCORDANCE WITH		
TOL ON ANGLES ± °			1/2		

REVISION STATUS OF SHEETS		SHIP APPLICABILITY	

CONTRACT NO. PSCM NO. SUPERVISOR OF SHIPBUILDING CONVERSION & REPAIR USN DEPARTMENT OF THE NAVY NAVAL SEA SYSTEMS COMMAND WASHINGTON D.C. 02382

PREPARED DATE PREPARED DATE ESR IX 21-87-003 IX 21

CHECKED CHECKED D. CHAMBERS 8/87 MAIN MAST BIBBS

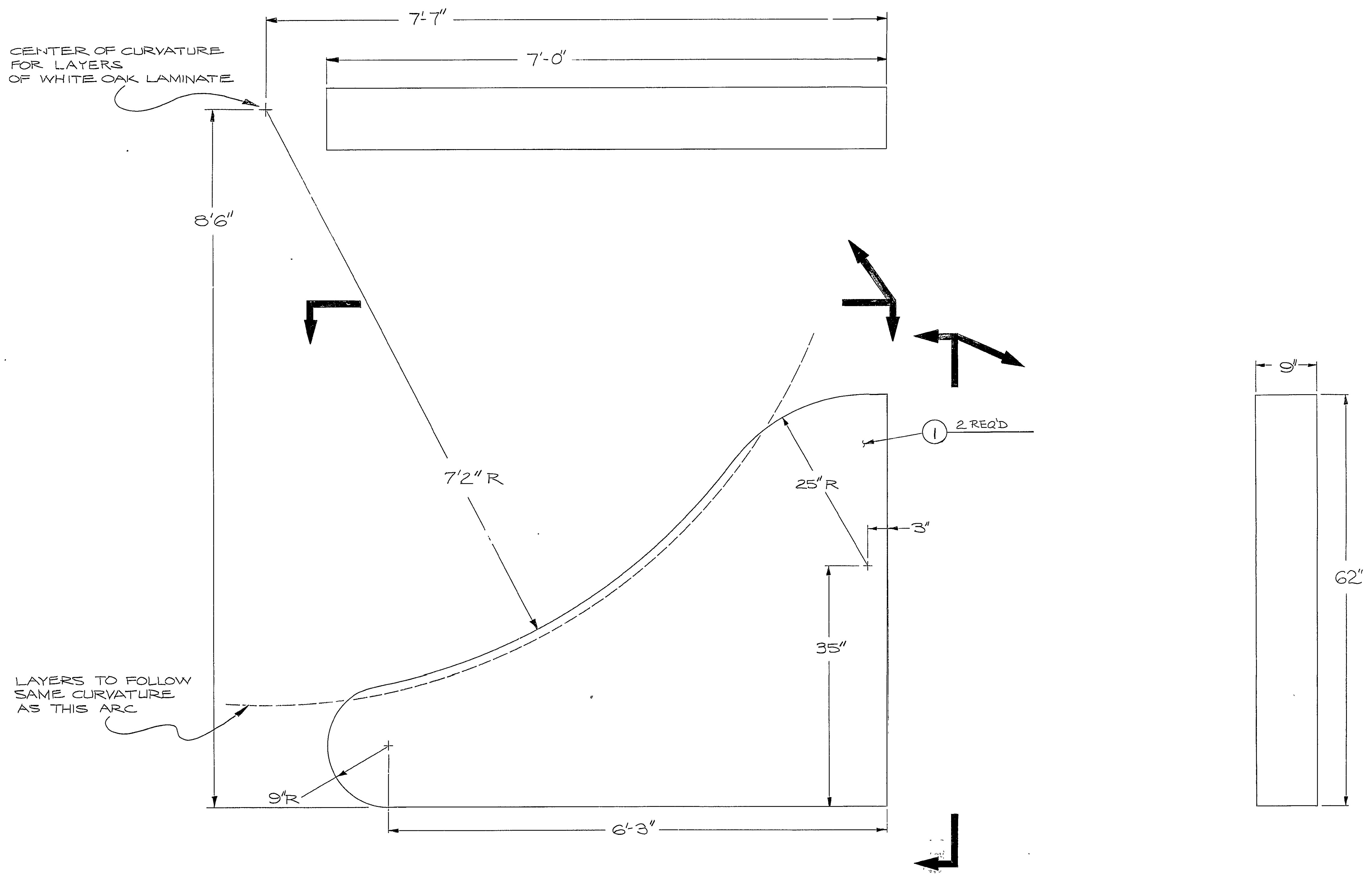
ENGINEER ENGINEER D. CHAMBERS 8/87

APPROVED APPROVED *Rm* 9/6/87

AUTHORITY: ESR # IX 21-87-003 ACCEPTED FOR NAVSEA MAIN MAST BIBBS

SHIP REV SHIPCK BY DT RMA Panico CODE 252 F 53711 128 NAVSEA DRAWING NO. 6266144 REV -

APPROVED BY NAVSEA SCALE: 1/8" = 1'-0" SHEET 1 OF 2



DETAIL "13-A"
 MAIN MAST BIBBS (2)
 SCALE: 1 1/2" = 1'-0"
 (6-A)

SIZE	FSCM NO.	WT. GRP.	NAVSEA DRAWING NO.	REV.
F	53711	128	6266144	-
SCALE: 1 1/2" = 1'-0"				SHEET 2 OF 2